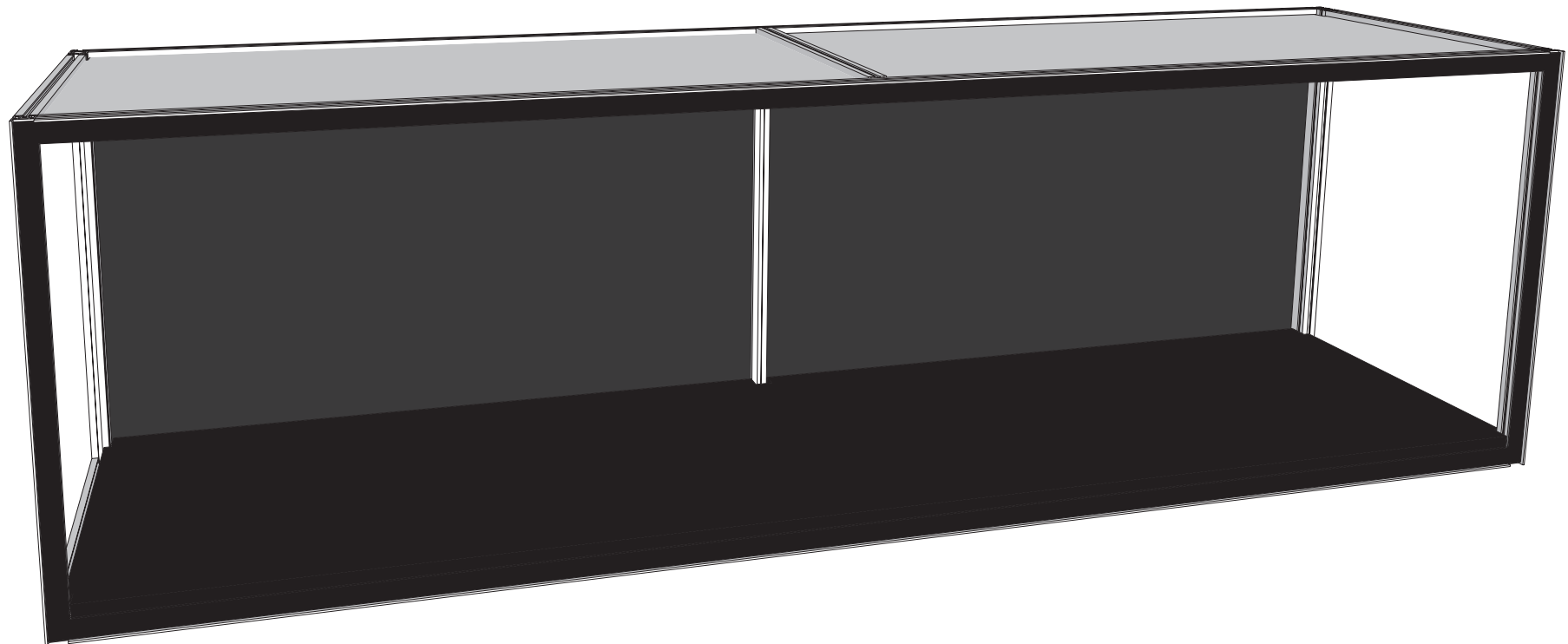




Sixth165 Assembly Guide

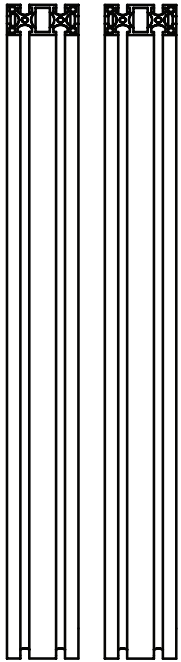
Version 3.0



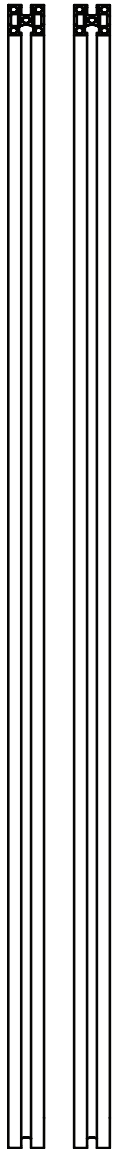
Back Frame
Middle Vertical Bar



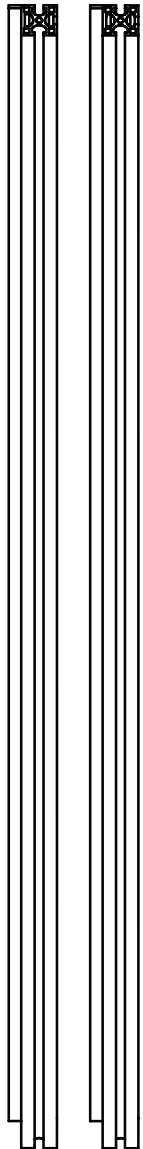
Back Frame
Vertical Bar x 2



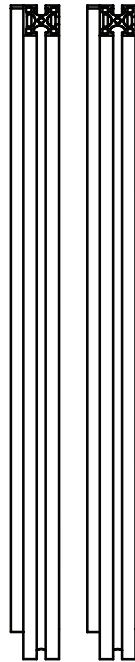
Back Frame
Horizontal Bar x 2



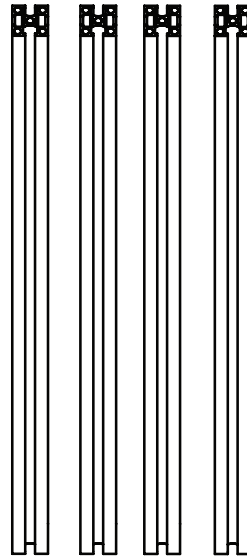
Front Frame
Horizontal Bar x2



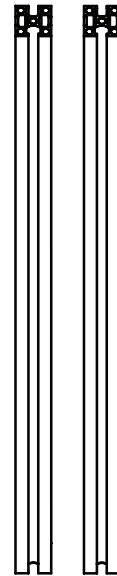
Front Frame
Vertical Bar x 2



Side Frame
Horizontal Bar x 4



Middle
Horizontal Bar x 2



Vertical
C-Channel x 4

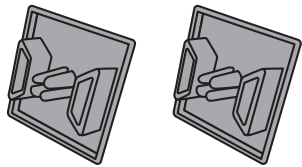


Horizontal
C-Channel x 4

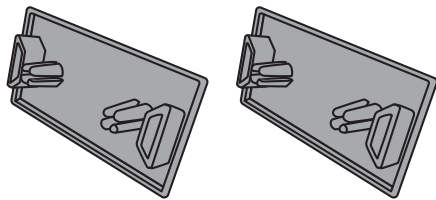


Conduits x 2





Front Frame Foot Pad x 2



Back Frame Foot Pad x 2



M5-Long Screw x 22



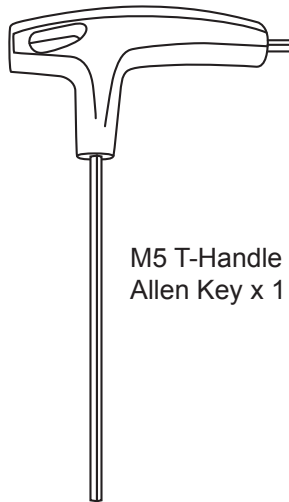
M5 Washer x 22



M4 Allen Key x 1

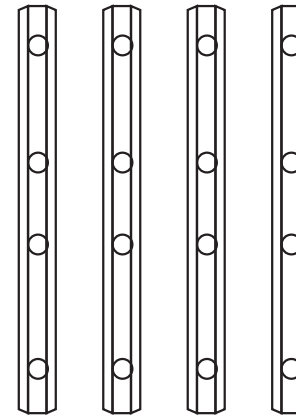


Front Panel Safety Screw x 1

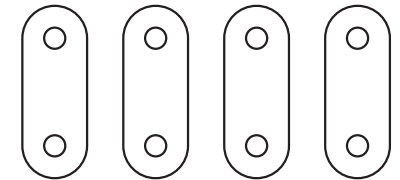


M5 T-Handle Allen Key x 1

Accessories for connecting display cases



Stacking Bracket x 4



Horizontal Bracket x 4



M5 Nuts x 8



M4 Stacking Screw x 8

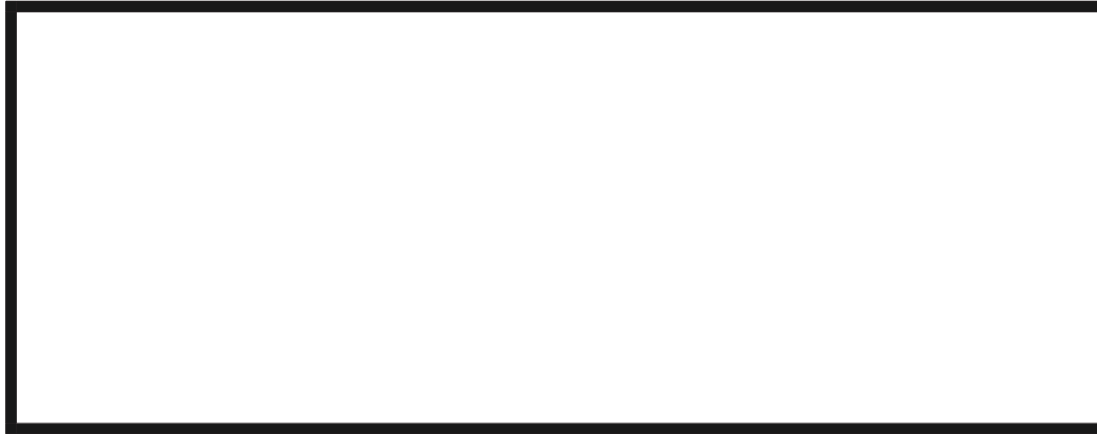


M5-Short Screw x 8

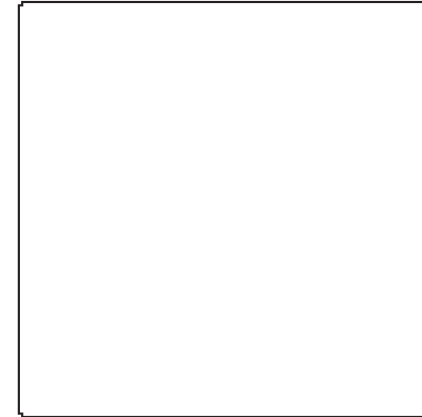


Attention: If you are connecting multiple display cases, please refer to “Connecting Display Cases” assembly guide before commencing.

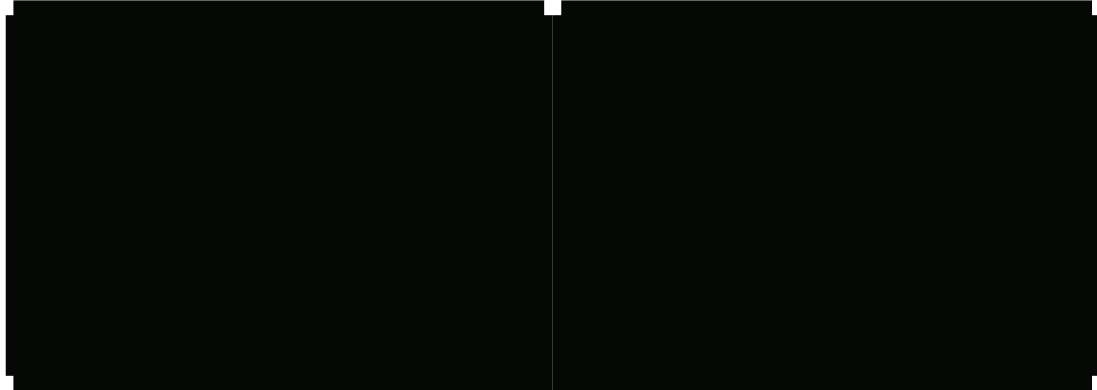
Plexiglass Front Panel x 1



Plexiglass Side Panel x 2



Laminate Base x 1

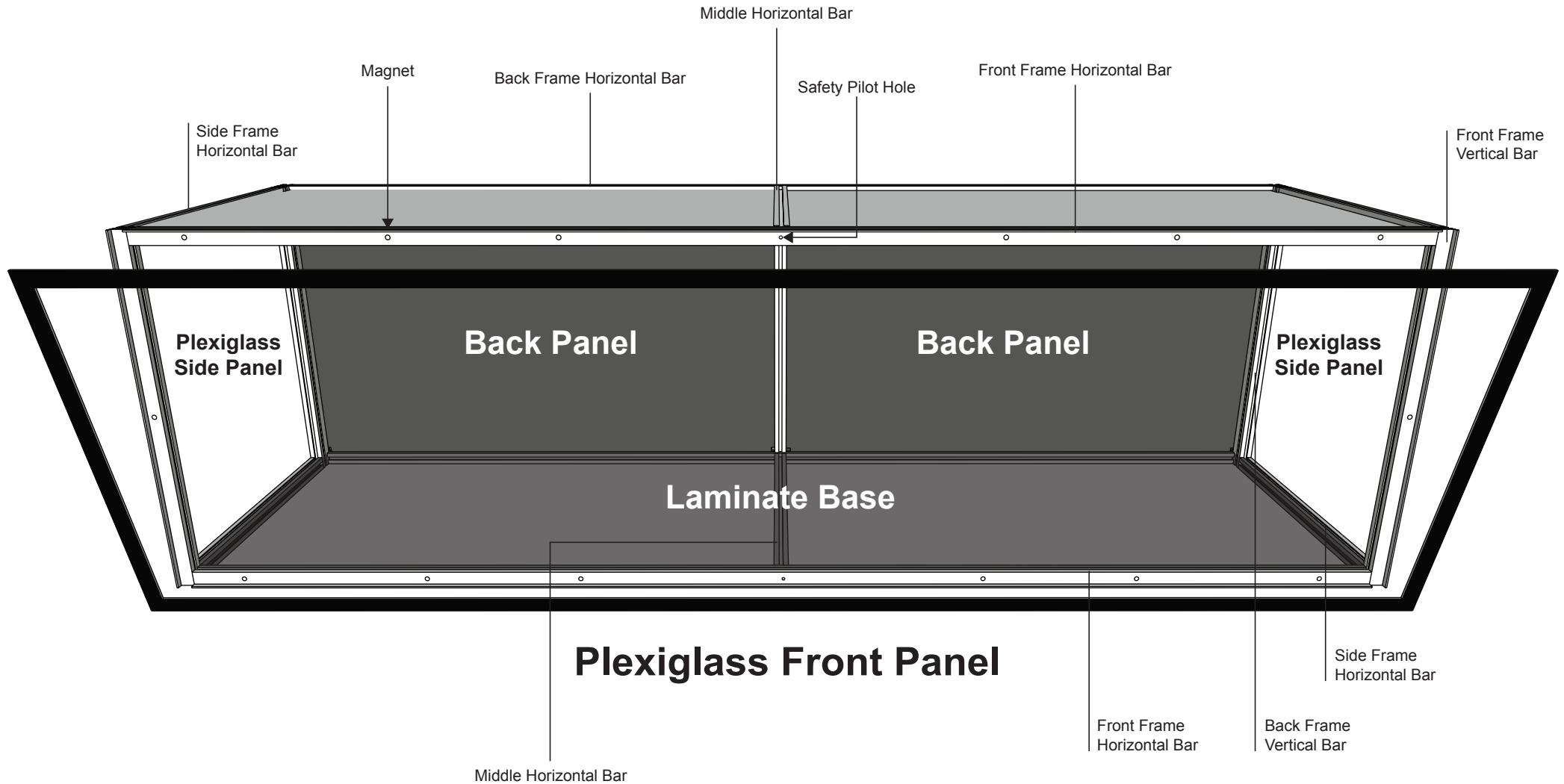


Back Panel x 2



Top Panel x 2



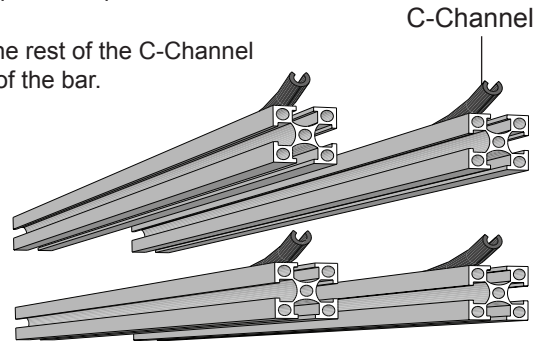


You will need

- Side Frame Horizontal Bar x 4
- Back Frame Vertical Bar x 2
- Front Frame Vertical Bar x 2
- Horizontal C-Channel x 4
- Vertical C-Channel x 4

Side Frame Horizontal Bar

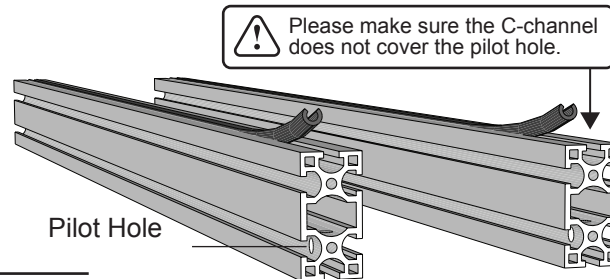
Position the bar on any side. Install a Horizontal C-Channel into the top slit of the bar. Repeat for all bars.



Back Frame Vertical Bar

Position the bar with the pilot holes facing the flat surface. Install a Vertical C-Channel into the top slit of the bar. Repeat for all bars.

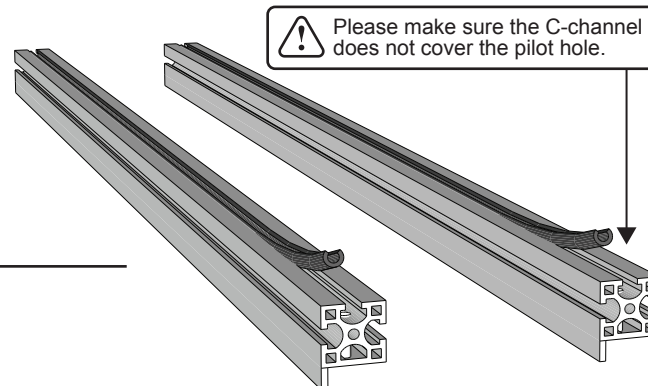
⚠ If you are joining the display cases horizontally, do not insert the C-Channel on the connecting bar.



Front Frame Vertical Bar

Place a bar with the magnets facing down. Install a Vertical C-Channel into the top slit. Repeat for all bars.

⚠ If you are joining the display cases horizontally, do not insert the C-Channel on the connecting bar.



You will need

- M5-Long Screw x 22
- M5-Washer x 22
- Side Frame Horizontal Bar x 4
- Middle Horizontal Bar x 2
- Back Frame Middle Vertical Bar x 1
- Back Frame Horizontal Bar x 2
- Front Frame Horizontal Bar x 2

Steps to insert M5-Long Screw

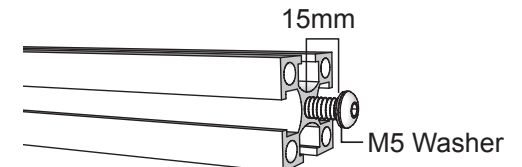
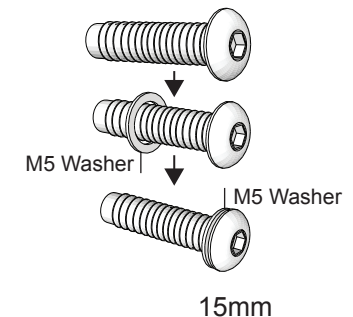
Step 1. Insert the M5-Long Screw fully into the M5-Washer.

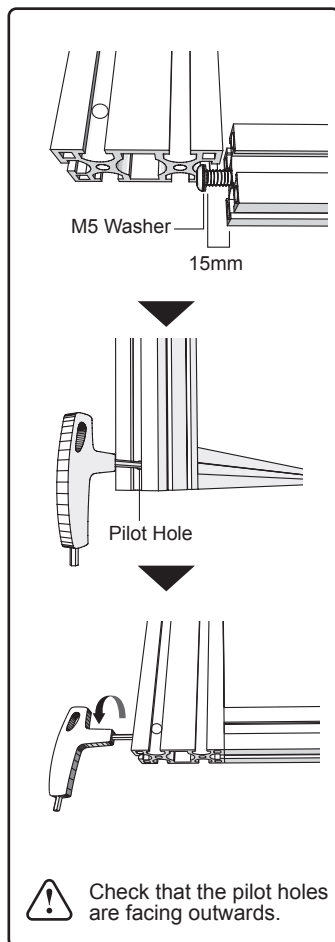
Step 2. Position the screw with washer into the pilot hole on the left side of the bar. Turn clockwise to tighten the screw. Leave a 15mm gap between the washer and bar.

Step 3. Repeat steps 1-2 for the other side of the bar.

Step 4. Repeat steps 1-3 for

- Side Frame Horizontal Bar x 4
- Middle Horizontal Bar x 2
- Back Frame Middle Vertical Bar x 1
- Back Frame Horizontal Bar x 2
- Front Frame Horizontal Bar x 2





Back Frame Vertical Bar

C-Channel

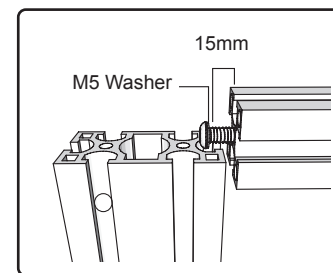
Step 2.

Slide in the Plexiglass Side Panel diagonally into the C-Channels of the bars.

Plexiglass Side Panel

Side Frame Horizontal Bar

C-Channel



Step 4.

Press down the Side Frame Horizontal Bar into the Plexiglass Side Panel. Tighten the connecting screw using the T-Allen Key.

Side Frame Horizontal Bar

C-Channel

Back Frame Vertical Bar

Plexiglass Side Panel

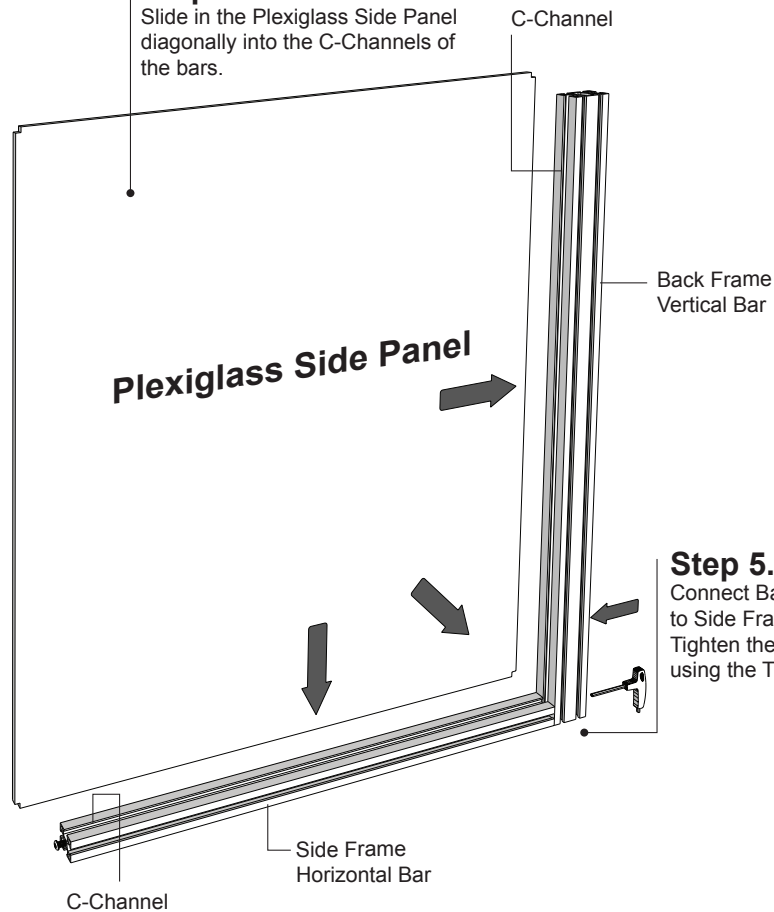
Front Frame Vertical Bar

Step 3.

Connect Front Frame Vertical Bar to Side Frame Horizontal Bar (Refer to Step 1). Tighten the connecting screw using the T-Allen Key.

Step 6.

Slide in the Plexiglass Side Panel diagonally into the C-Channels of the bars.



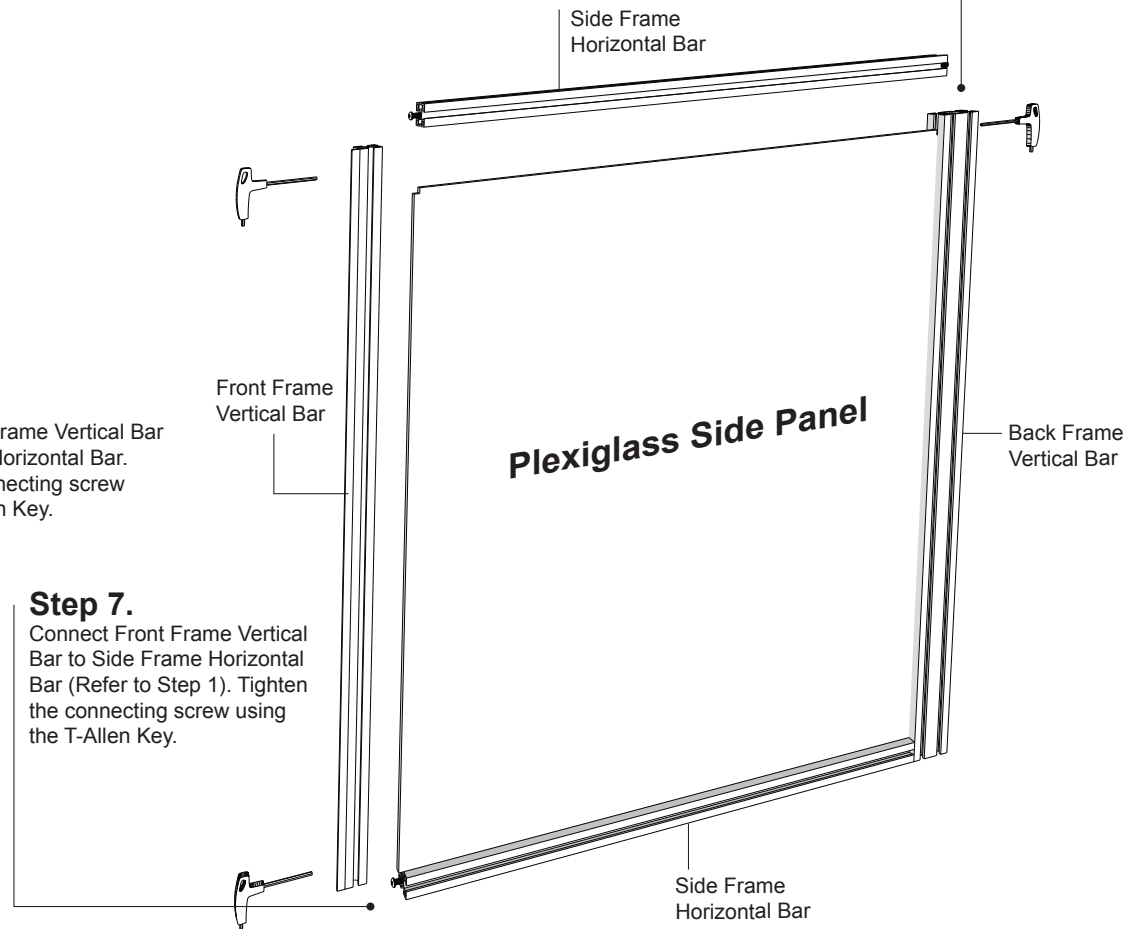
Step 5.

Connect Back Frame Vertical Bar to Side Frame Horizontal Bar. Tighten the connecting screw using the T-Allen Key.



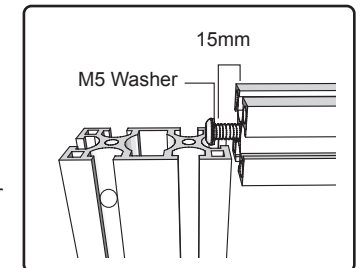
Step 7.

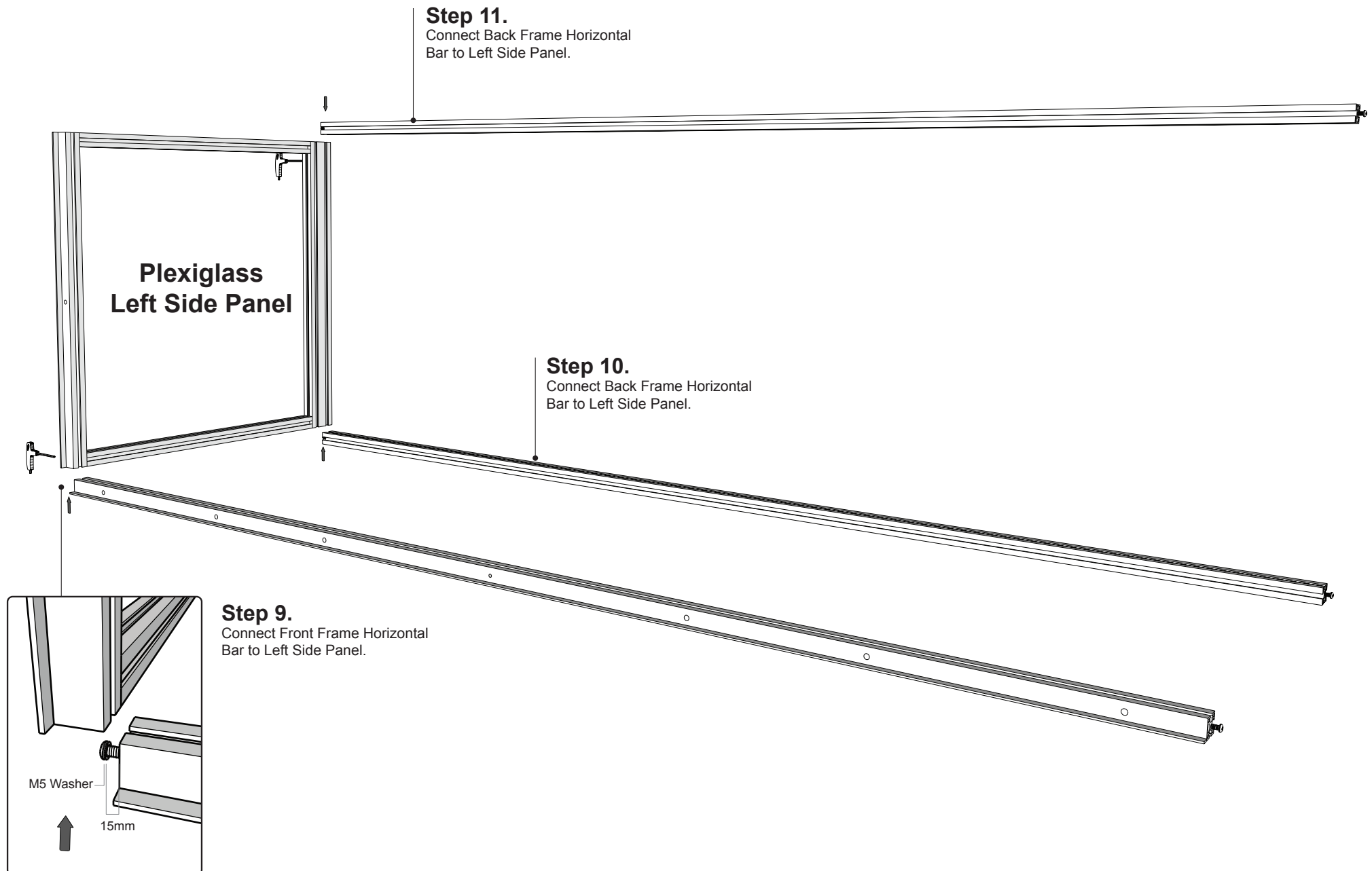
Connect Front Frame Vertical Bar to Side Frame Horizontal Bar (Refer to Step 1). Tighten the connecting screw using the T-Allen Key.

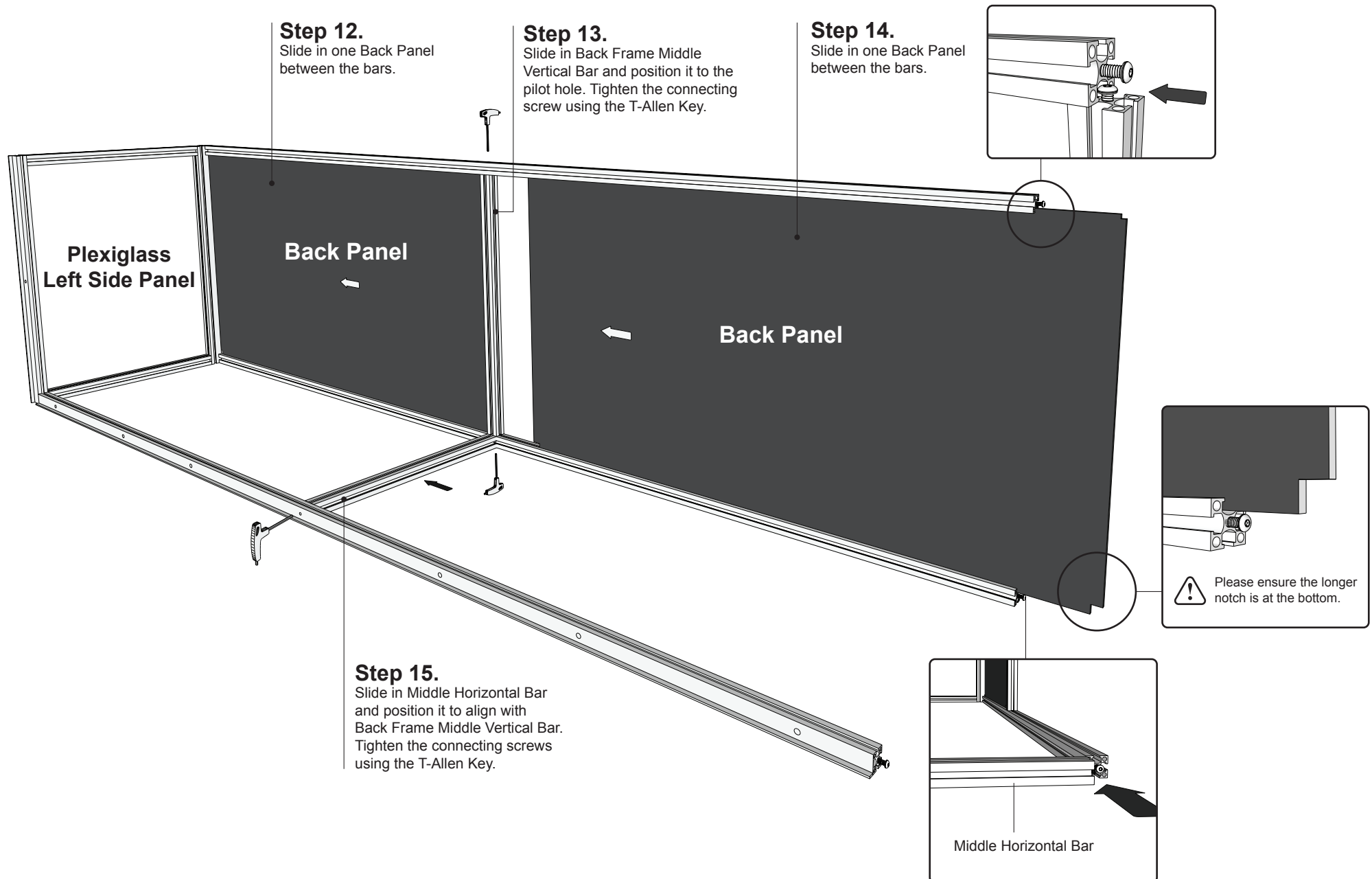


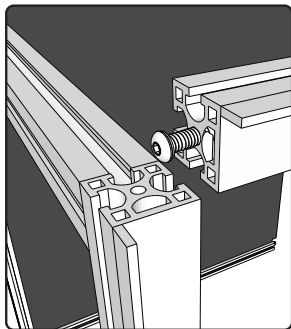
Step 8.

Press down the Side Frame Horizontal Bar into the Plexiglass Side Panel. Tighten the connecting screw using the T-Allen Key.







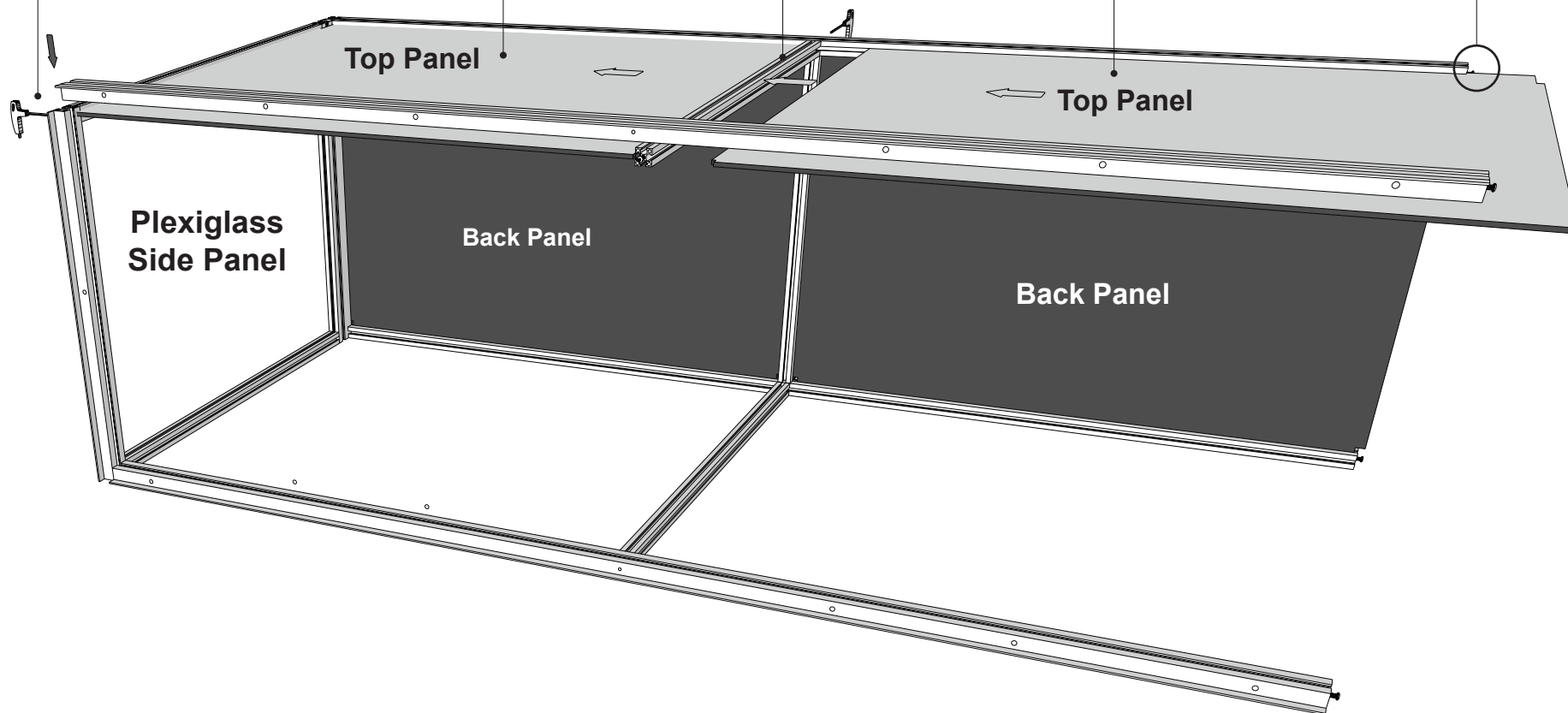
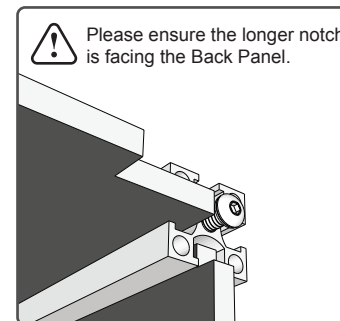


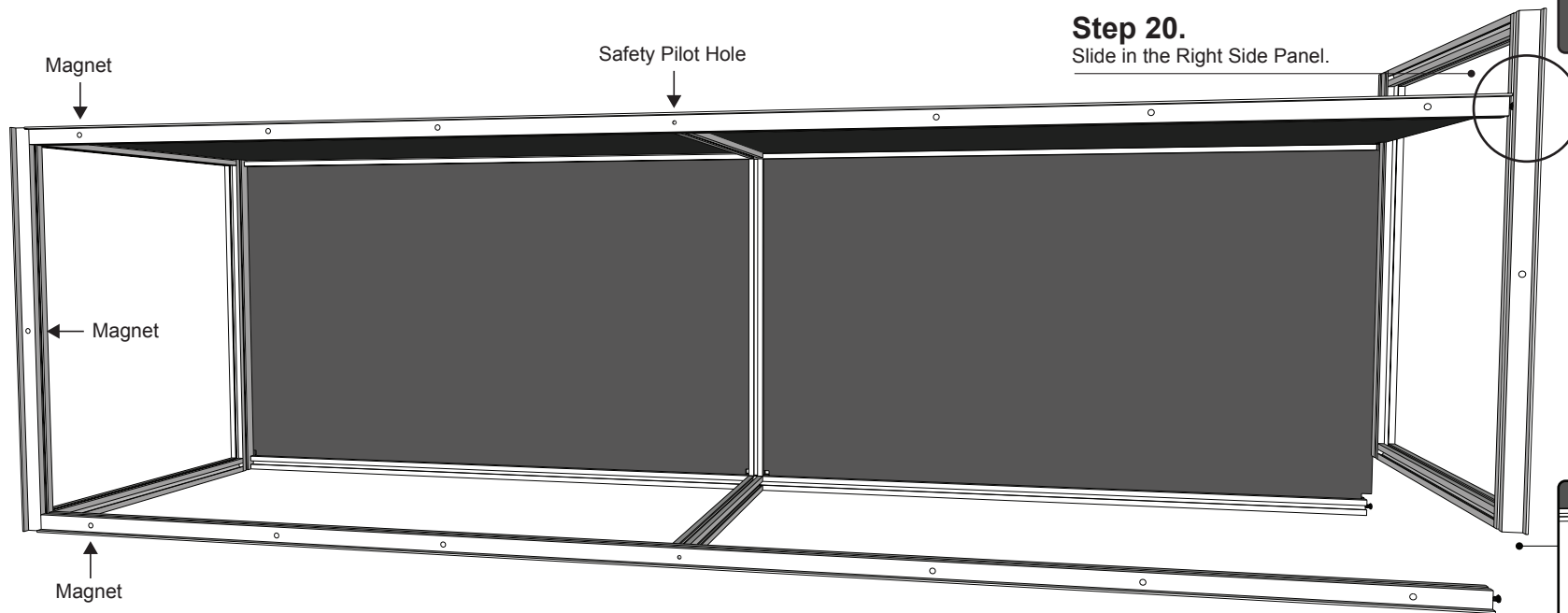
Step 16.
Connect Front Frame Horizontal Bar to Front Frame Vertical bar.

Step 17.
Slide in a Top Panel between the bars.

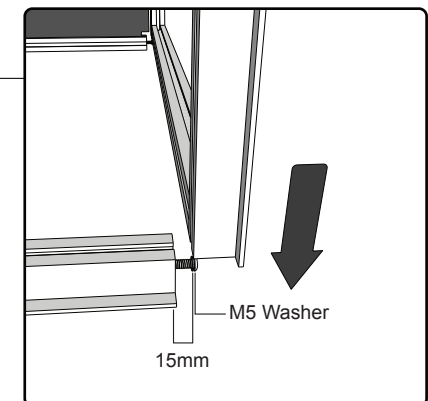
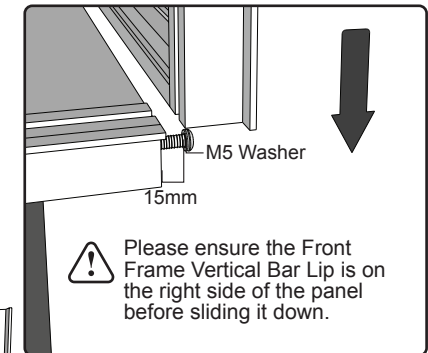
Step 18.
Slide in a Middle Horizontal Bar between the bars and position it to align with Back Frame Middle Vertical Bar.

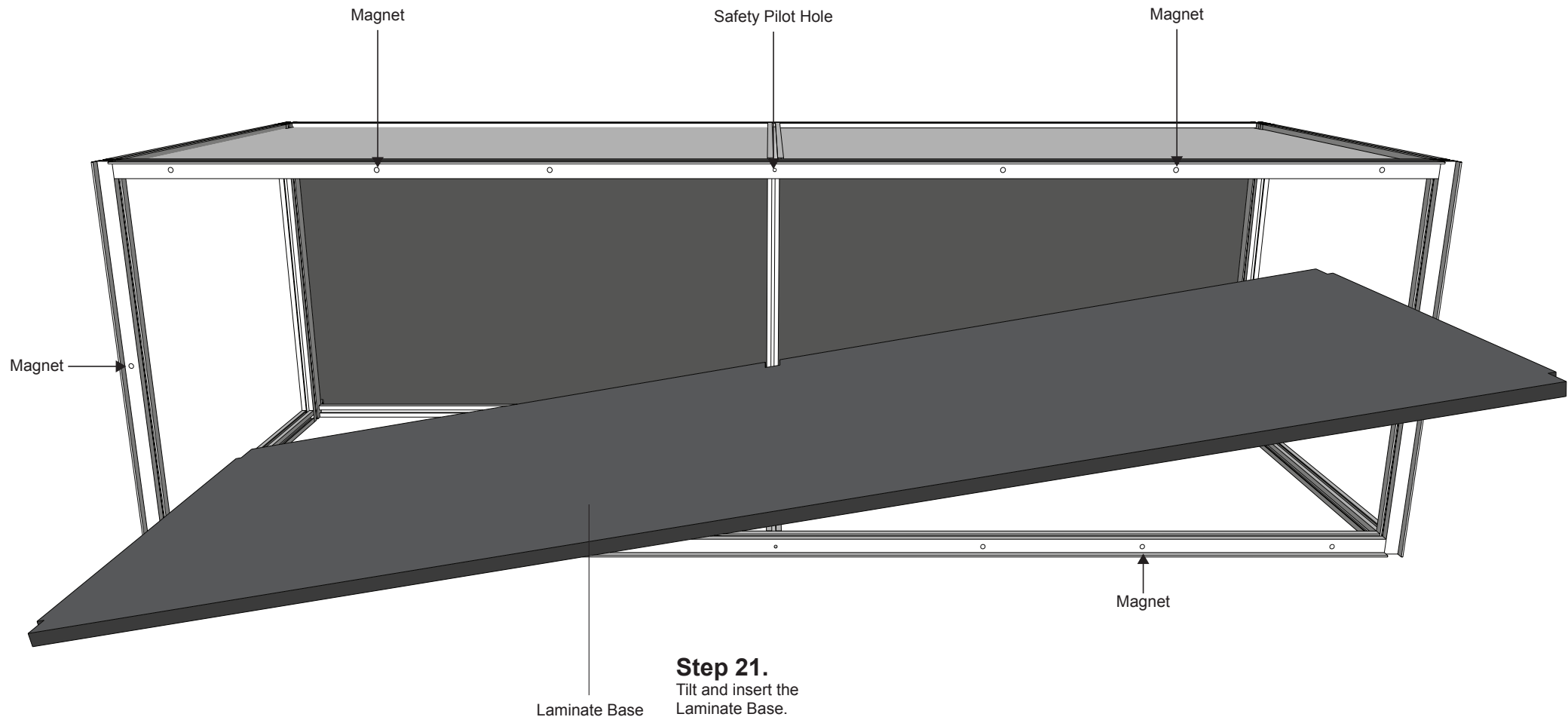
Step 19.
Slide in a Top Panel between the bars.

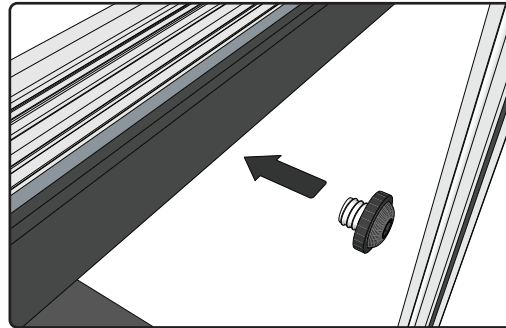




Step 20.
Slide in the Right Side Panel.







Step 23.

Attach the Plexiglass
Front Panel and insert
the Safety Screw.

